

ABSTRACT OF THE DISCLOSURE

A pipe or a solid rod (1) is coated on the outer surface, or cams (3) and/or other parts are coated on their inner surface with a suitable coating (2), for example a joint-stable conversion coating, in order to produce a cost-advantageous mass product with commercially available materials and semifinished materials by a longitudinal pressing on of cams and other parts onto the pipe or solid rod.